Order data sheet of hob

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Customer data | Company name | 　 | Contacts | 　 |
| Address | 　 | Tel/E-mail | 　 |
| Workpiece data | Workpiece drawing No. | 　 | M/dk | 　 |
| □mn □DP | 　 | W/K | 　 |
| Number of tooth |  | M/dk(finishing) | 　 |
| Pressure angle |  | W/K(finishing) | 　 |
| Helical angle | 　 | Root radius | Min.radius |
| Hand L/R | 　 | Face width | 　 |
| Outside Dia. | 　 | Accuracy class | 　 |
| Root Dia. | 　 | Material | 　 |
| EAP | 　 | X |  |
| SAP | 　 | Hardness | HB: HRC: |
| Profile modifications | □Involute | □Chamfer Sz= hz= | C:\Users\Administrator\AppData\Local\Microsoft\Windows\Temporary Internet Files\Content.Word\Drawing1-Model.jpgChamfering diagram: |
| □Non-involute Profile drawing attach  | □Topping radius: r= |
| Mating gear | Number of tooth | 　 | Tooth thickness | 　 |
| Outside Dia. | 　 | Center distance | 　 |
| Data of hob  | profile | □Finish □ Pre-shave □Pre-grind |
| Marking | 　 |
|  Hob structure | Outside Dia. | Length | Bore |
|  |  |  |
| No. of gashes | No. of threads | Hand |
|  |  |  |
| accuracy | Material | Coating |
| 　 |  |  |  |
| Cutting condition | □Dry cutting □Wet cutting | Machine model | cutting speed  |
|  |  |
| Cutting depth |  | Axial feed |  |
| Note | Special structure needs to specified by the customer: |