滚齿刀订货参数表

|  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 顾客 信息 | 公司名称 |  | | | | | | | 联系人 |  | | |
| 公司地址 |  | | | | | | | 联系方式 |  | | |
| 工件 参数 | 产品图号 |  | | | | |  | | | 滚齿齿厚 | | 成品齿厚 |
| □模数mn □径节DP | |  | | | | □跨棒距M | | |  | |  |
| 齿数Z | |  | | | | 量棒直径dk | | |  | |  |
| 法向压力角αn | |  | | | | □公法线长度W | | |  | |  |
| 螺旋角β | |  | | | | 跨齿数k | | |  | |  |
| 旋向L/R | |  | | | |  | | |  | | |
| 齿顶圆直径da | |  | | | | 齿根圆弧形式 | | | □全圆弧 □双圆弧 | | |
| 齿根圆直径df | |  | | | | 齿面宽度b | | |  | | |
| 径向变位系数x | |  | | | | 精度标准 | | |  | | |
| 渐开线终止圆EAP | |  | | | | 材料 | | |  | | |
| 渐开线起始圆SAP | |  | | | | 硬度 | | | HB: HRC: | | |
| 轮廓形状 | | □标准渐开线 | | | | □齿顶倒角 Sz= hz= | | | C:\Users\Administrator\AppData\Local\Microsoft\Windows\Temporary Internet Files\Content.Word\Drawing1-Model.jpg齿顶倒角 示意图： | | |
| □非渐开线 （附轮廓齿形图） | | | | □齿顶全切 齿顶圆弧半径r= | | |
| 配对 齿轮 | 齿数 | |  | | | | 齿厚参数 | | |  | | |
| 齿顶圆直径 | |  | | | | 中心距 | | |  | | |
| 滚刀 参数 | 滚刀类型 | □精滚 □剃前 □磨前 | | | | | | | | | | |
| 加标内容 |  | | | | | | | | | | |
| 滚刀结构 | 外径d | | |  | 长度L | |  | | 孔径D |  | |
| 槽数 | | |  | 头数 | |  | | 旋向 |  | |
| 精度 | | |  | 材料 | |  | | 涂层类型 |  | |
| 切削条件 | □干切 □湿切 | | | | 机床型号 | |  | | 滚刀转速 |  | |
| 切入深度 | |  | | | | 轴向进给 | |  | | |
| 备注 | 特殊结构附图： | | | | | | | | | | | |